

Work Order ID 50156

July 9, 2009 9:53:11 AM



Page 1

Item ID: D412-702-107B

Accept



Setup Start



Revision ID:

Stop



Item Name: Harness Assembly

Start Date: 7/09/09 Start Qty: 1.00



Cust Item ID:

Required Date: 7/10/09 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

CHG001

110

0.00



Small Fab

Memo

0.00

Small Fab

Assemble as per ICA D412-702 P79

1 0

88 89/07/09

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

=>

S 09/07/09

(H)

Work Order ID 50156

July 9, 2009 9:53:12 AM



Page 2

Item ID: D412-702-107B

Accept



Setup Start



Revision ID:

Stop



Item Name: Harness Assembly

Start Date: 7/09/09 Start Qty: 1.00



Cust Item ID:

Required Date: 7/10/09 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location:

0.00



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

PC 9/7/9 0

09/07/09

MF 09-07-09

Picklist Print

July 9, 2009 9:53:11 AM

Page 1

Work Order ID: 50156

Parent Item: D412-702-107B

Parent Item Name: Harness Assembly

Comments:

Start Date: 7/09/09

Required Date: 7/10/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN960JD10LL

Purchased

No

100

Each

4,089.000

4.0000



Washer

9/17/9

SL

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4089

19085

376

19600

3713

19600

D3573-3RevA

Manufactured

No

100

Each

9.0000

1.0000



Adapter

9/17/9

SL

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

9

45928

9

45928

D3579-046RevC

Manufactured

No

100

Each

8.0000

1.0000



Shoulder Harness

9/17/9

SL

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST272A

8

48368

8

48368

(SL)

Picklist Print

July 9, 2009 9:53:11 AM

Page 2

Work Order ID: 50156

Parent Item: D412-702-107B

Parent Item Name: Harness Assembly

Comments:

Start Date: 7/09/09

Required Date: 7/10/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

K62  CLIP		Purchased	No			100	Each	32.0000	1.0000 		9/4/9	SP
--	--	-----------	----	--	--	-----	------	---------	---	--	-------	----

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		

Main Warehouse

ST 32

110957 32

MS21042L3  Nut		Purchased	No			100	Each	1,832.000	4.0000 		110957 9/7/9	SD
---	--	-----------	----	--	--	-----	------	-----------	---	--	-----------------	----

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		

Main Warehouse

ST 1832

110844 34

111274 798

111668 1000

MS24693-S272  Screw		Purchased	No			100	Each	132.0000	4.0000 		111274 9/4/9	SP
--	--	-----------	----	--	--	-----	------	----------	---	--	-----------------	----

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		

Main Warehouse

ST 132

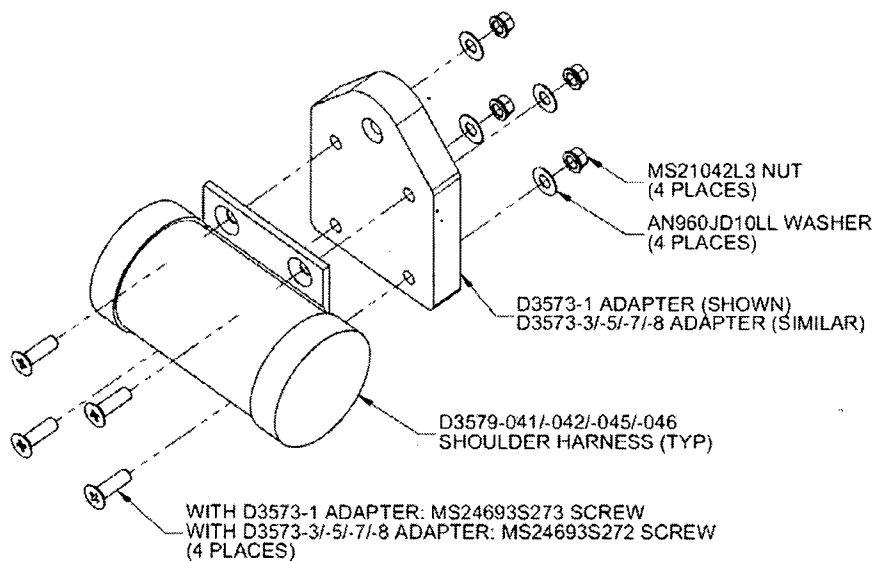
111295 32

111548 100

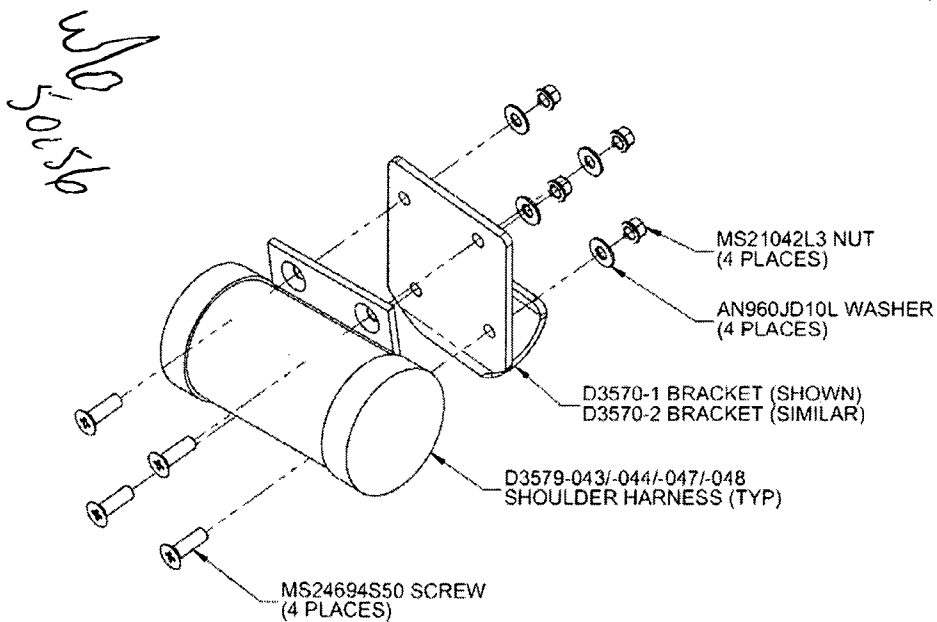
July 9, 2009 9:53:11 AM

Shop Packet Print

Page 2



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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